Methods for the production of analog ISO/IEC-test charts and applications



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Bundesanstalt für Materialforschung und -prüfung

Federal Institute for Materials Research and Testing (BAM) Project Group VIII.3901 Visual Methods and Image Reproduction for Non-Destructive Testing http://www.ps.bam.de

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Methods for the production of analog ISO/IEC-test charts and applications



ISO/IEC-test charts

There is an increasing number of ISO/IEC standards which are using and defining test charts. Some examples are:

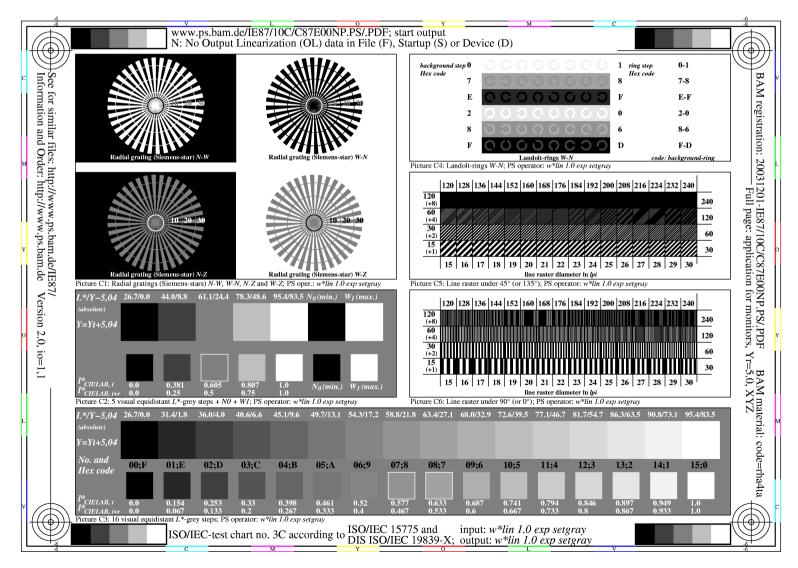
- ISO/IEC 15775:1999 Method of specifying image reproduction of colour copying machines by analog test charts -- Realisation and application.
- ISO/IEC DTR 24705 Method of specifying image reproduction of colour devices by digital and analog test charts. (Nearly the same test charts are used in the related standard DIN 33866)
- ISO/IEC TR 19797:2004 Device Output of 16 colour scales, output linearization method (LM) and specification of the reproduction properties

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ISO/IEC 15775 - test charts

- Achromatic test charts (no. 1+3)
- High contrast version ?L* ~ 85
- Medium contrast version ?L* ~ 77

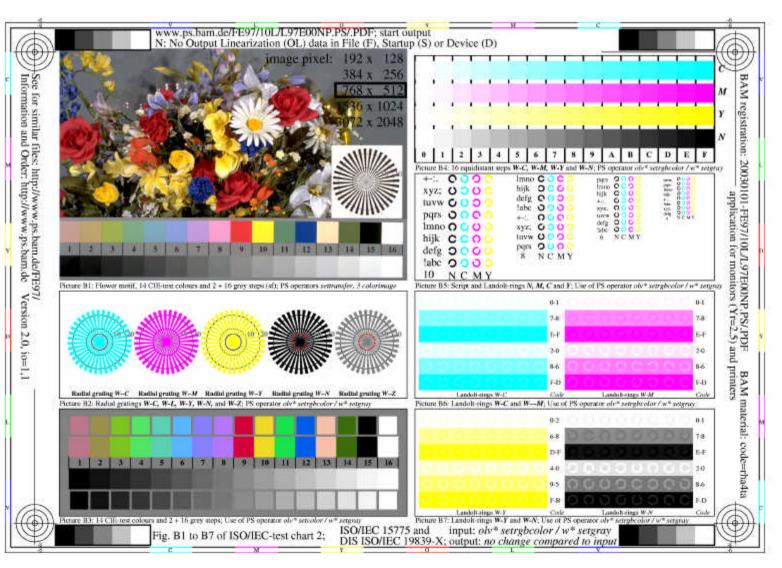


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ISO/IEC 15775 - test charts

- Achromatic test charts (no. 1+3)
- High contrast version ? L* ~ 85
- Medium contrast version ? L* ~ 77
- Chromatic test chart (no. 2+4)
- CMYN layout

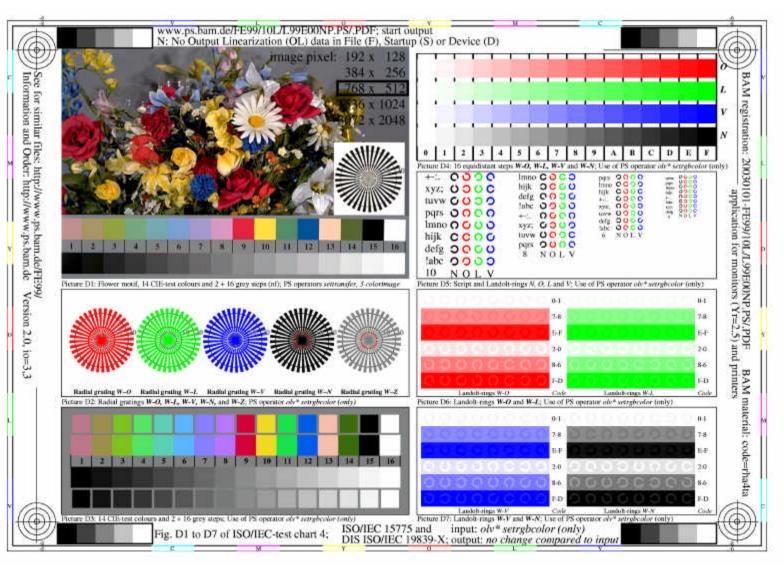


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ISO/IEC 15775 - test charts

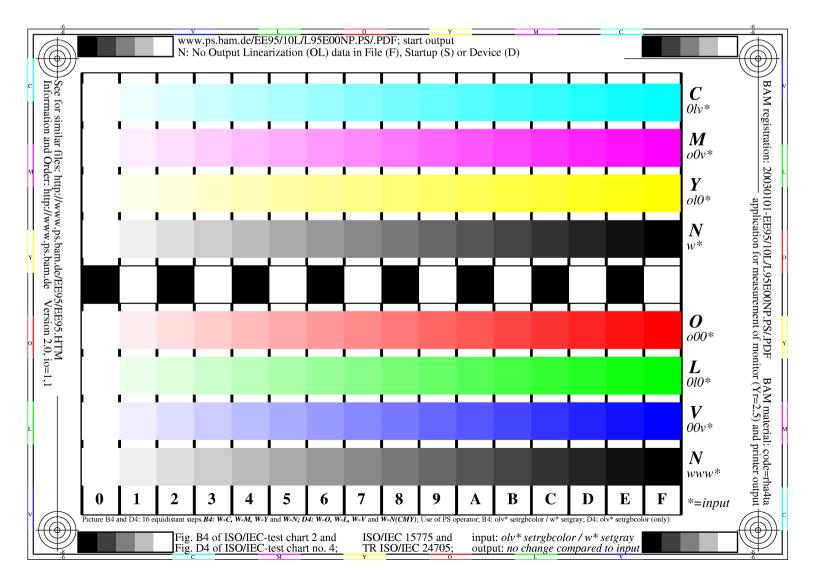
- Achromatic test charts (no. 1+3)
- High contrast version ? L* ~ 85
- Medium contrast version ?L* ~ 77
- Chromatic test chart (no. 2+4)
- CMYN layout
- OLV layout



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ISO/IEC TR 19797



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Analog ISO/IEC-test charts: specifications

Technique:	Halftone and continuous tone (photographic) technique.		
Material:	 fine art paper, glossy, natural white, 150 g/m² (halftone) photographic paper, 85 g/m² (halftone) glossy photographic paper, 225 g/m² (continuous tone) 		
Size:	The layout is defined in the standard format A4 (210 mm x 297 mm).		
Resolution:	"High", e.g. 3600 dpi in halftone technique and 300 dpi in continuous tone technique.		
Lifetime:	Due to time, temperature and humidity the test charts change and therefore they should be discarded after three years, beginning with the ISO identification date.		
Digital test charts:	All test charts are available in a digital version as Postscript- and PDF-Files at www.ps.bam.de.		

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Analog ISO/IEC-test charts: colorimetric specifications

Colour space: CIELAB D65, 2°-standard observer, 45% of standard geometry

L*-range:

	Halftone	Photographic
Achromatic Medium / High	18 to 95 / 10 to 95	13 to 91 / 7 to 91
Chromatic	18 to 95	7 to 91

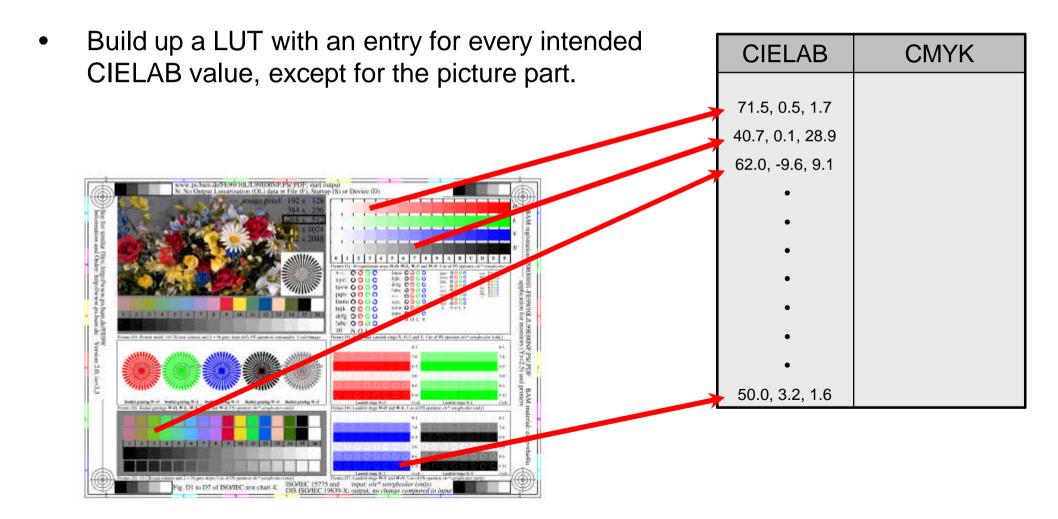
Printing colours: CMYOLVWN - Intended colours of offset printing on standard non fluorescent paper (ISO 2846 and ISO/IEC 15775).

Colour series: Visually equally spaced (equal steps in CIELAB).

Tolerance: Only an orientation tolerance is given in the standard by an example test production. The accuracy of the 8 basic colours is $?E_{ab}^* = 2.5$ and the mean for the 14 CIE-test colours is 10.

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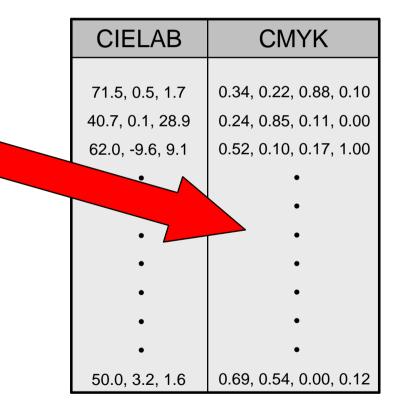




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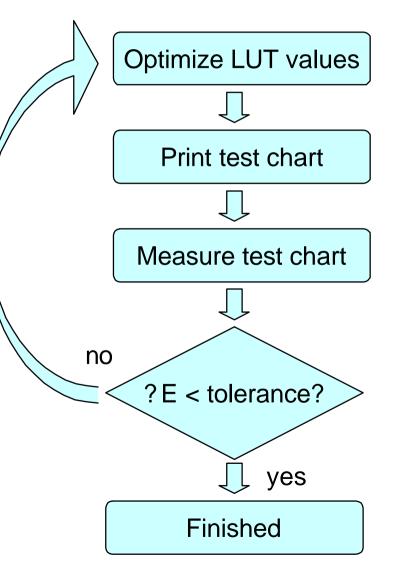
- Build up a LUT with an entry for every intended CIELAB value, except for the picture part.
- Fill up the LUT with a first approximation of the corresponding device colour space values.



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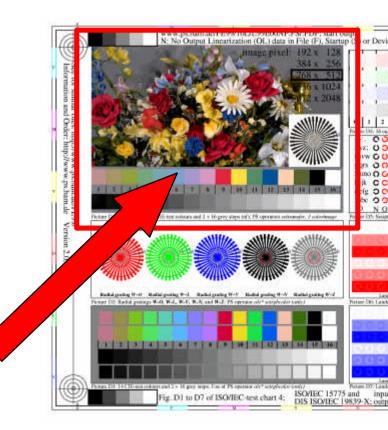
- Build up a LUT with an entry for every intended CIELAB value, except for the picture part.
- Fill up the LUT with a first approximation of the corresponding device colour space values.
- Optimize the LUT by recursive output and measurement until desired colorimetric tolerance is reached.



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- Build up a LUT with an entry for every intended CIELAB value, except for the picture part.
- Fill up the LUT with a first approximation of the corresponding device colour space values.
- Optimize the LUT by recursive output and measurement until desired colorimetric tolerance is reached.
- If the picture part is also defined in CIELAB, all appearing colours can be linear interpolated from the LUT. To achieve a picture in CIELAB colour space a colour management workflow is necessary.



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Methods for the production I: Lookup-Table (LUT)

Advantage:

• High accuracy can be reached.

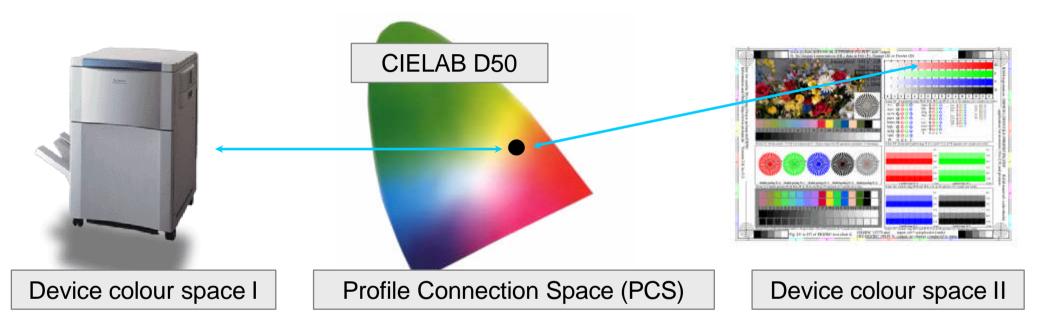
Disadvantages:

- Very time-consuming optimization (several prints and measurement are necessary). Possible solution: Use a multispectral camera.
- If there is a colour drift in one component the completive LUT has to be corrected.

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Methods for the production II: ICC-workflow

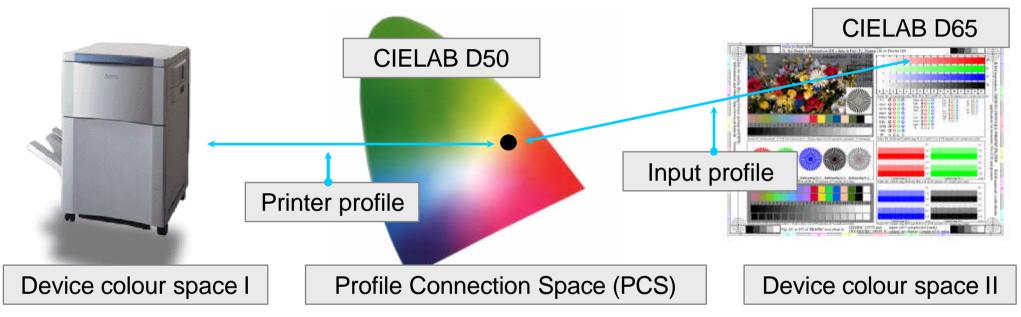


- ICC colour management connects different device dependent colour spaces via a profile connection space (PCS).
- Any device needs his own ICC-Profile, which describes the connection between device colour space and PCS.
- In the current specification ICC.1:2003-09 File Format for colour Profiles (Version 4.1.0) the PCS is CIELAB D50.

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Methods for the production II: ICC-workflow



- To use an ICC-workflow for the production of test charts we need two profiles: one describing the printer and one describing the input colour space.
- The printer can be profiled with appropriate software or the manufacturer profile can be used.
- The test charts are defined in CIELAB D65. So the input profile has to do D50to-D65 chromatic adaptation (e.g. with Bradford or Von Kries transformation).

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Methods for the production II: ICC-workflow

Advantages:

- Easy profiling with existing tools.
- A colour drift just needs a new printer profiling.

Disadvantages:

- Due to the global character of the calibration single colours can produce larger errors.
- Chromatic adaptation transformation can produce additional errors. One possible solution: Ignore the ICC-specification and profile the printer with D65 measurements.

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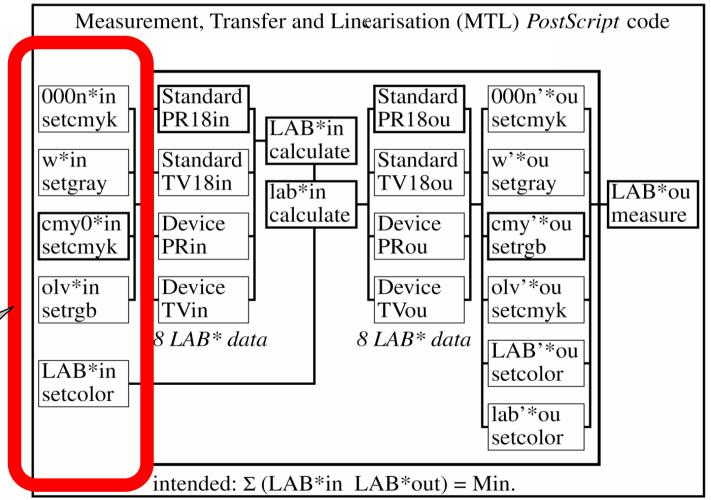


Methods for the production III: MTL-Code (ISO/IEC TR 19797)

ISO/IEC TR 19797:

Describes a method to produce a linear relationship between digital input data and the output data for a visual relative CIELAB scale.

Digital input data

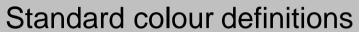


HINTRPBG4/IEBIB1Guli.PS/PDF/eps

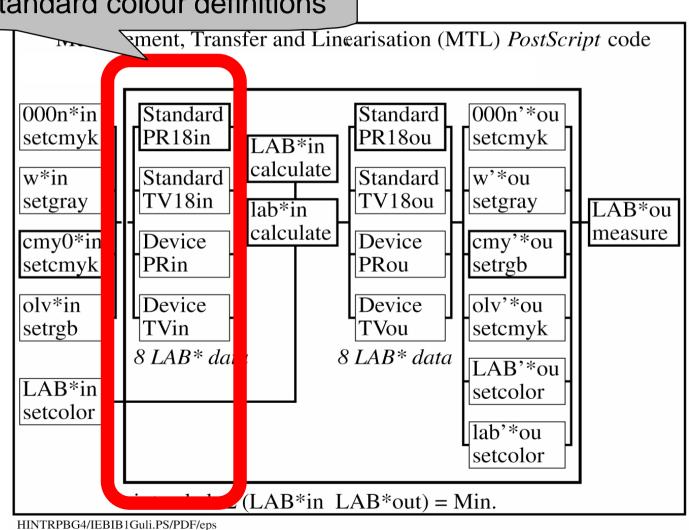
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Methods for the production III: MTL-Code (ISO/IEC TR 19797)



ISO/IEC TR 19797:

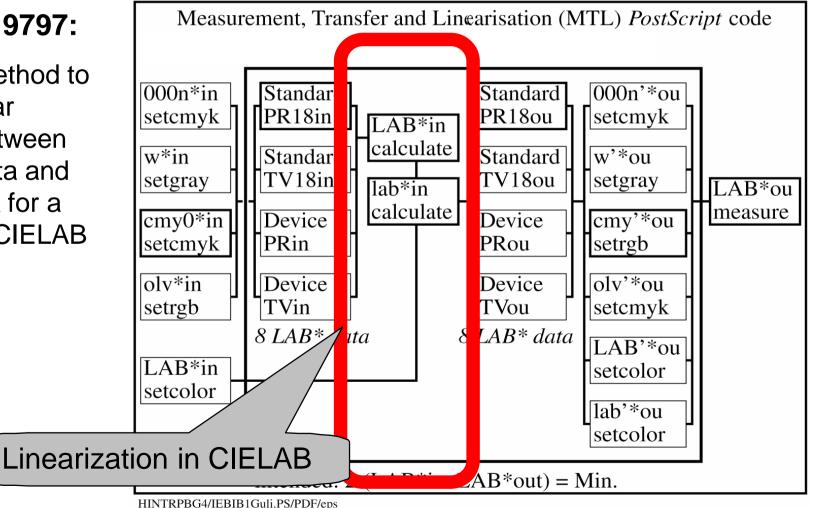


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Methods for the production III: MTL-Code (ISO/IEC TR 19797)

ISO/IEC TR 19797:

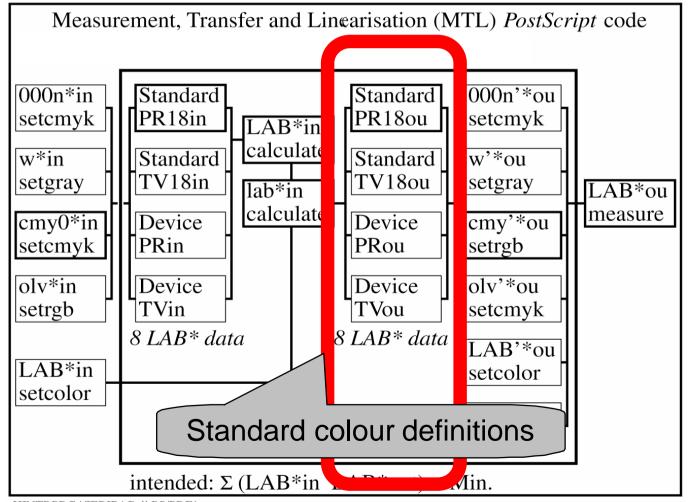


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Methods for the production III: MTL-Code (ISO/IEC TR 19797)

ISO/IEC TR 19797:



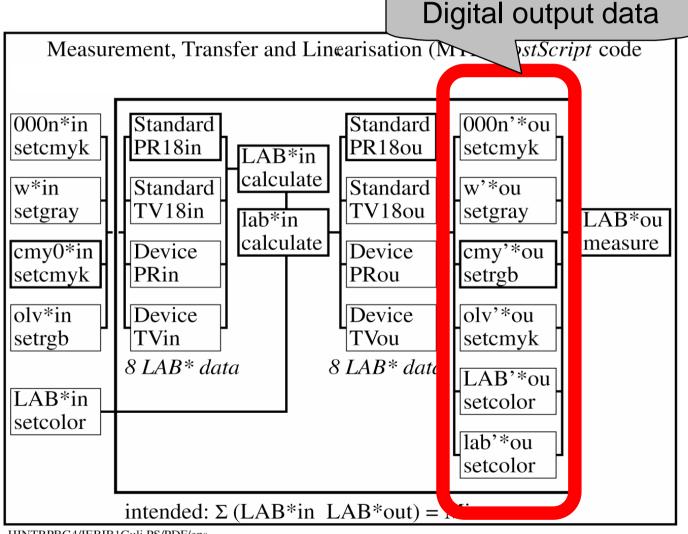
HINTRPBG4/IEBIB1Guli.PS/PDF/eps

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Methods for the production III: MTL-Code (ISO/IEC TR 19797)

ISO/IEC TR 19797:



HINTRPBG4/IEBIB1Guli.PS/PDF/eps

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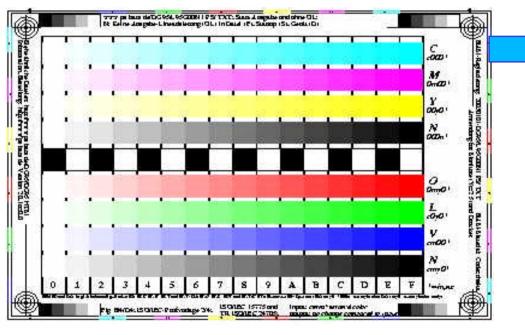


2. Measure the printed test

chart

Methods for the production III: MTL-Code (ISO/IEC TR 19797)

Profiling the MTL-Code



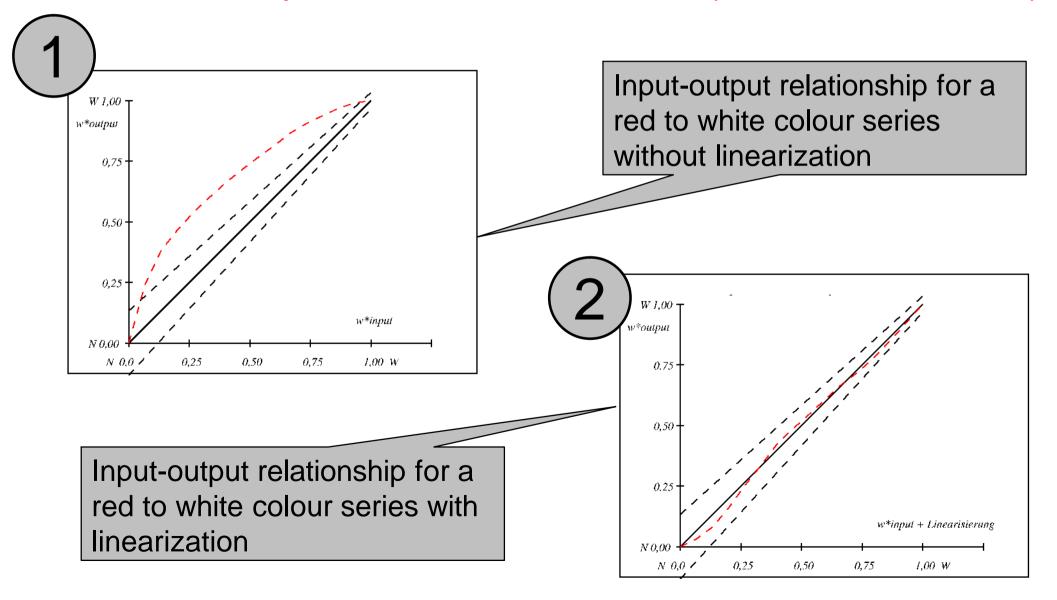
1. Print the digital ISO/IEC 19797 test chart

3. Insert measured data in the MTL PostScript code

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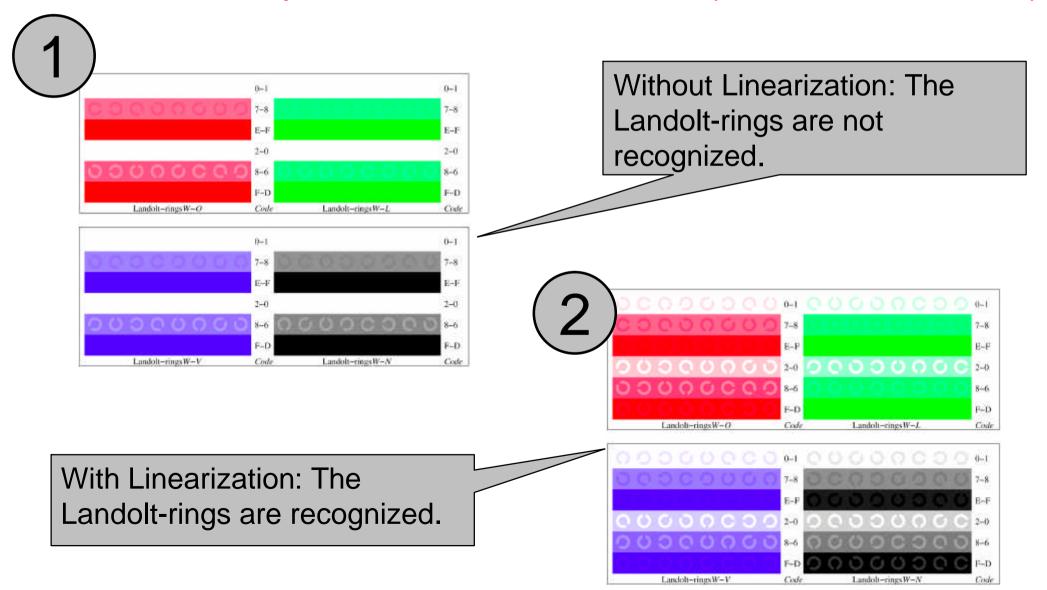
Methods for the production III: MTL-Code (ISO/IEC TR 19797)



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Methods for the production III: MTL-Code (ISO/IEC TR 19797)



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Methods for the production III: MTL-Code (ISO/IEC TR 19797)

Advantages:

- The linearization gives a high accuracy (?E<2) for the relative CIELAB colour definitions (16-step colour scales).
- The relative scaling maintains all details for instance Landolt rings on every device.
- Easy calibration.

Disadvantage:

 An absolute CIELAB reproduction is not intended. Absolute CIELAB colours (e.g. CIE test colours, picture part) can produce larger errors (? E[~] 10).

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Applications for ISO/IEC-test charts

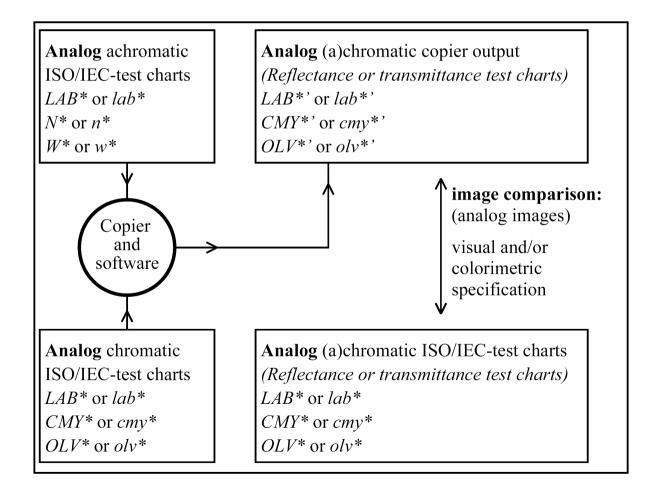
The applications of ISO/IEC-test charts for specifying image reproduction properties given in ISO/IEC DTR 24705:2004(E) are:

Input	Output	Input media	Output media	Application
analog	analog	ISO/IEC-test chart (hardcopy)	Hardcopy	Copier
analog	digital	ISO/IEC-test chart (hardcopy)	File	Scanner
digital	analog	ISO/IEC-test chart (file)	Hardcopy Softcopy	Printer Monitor

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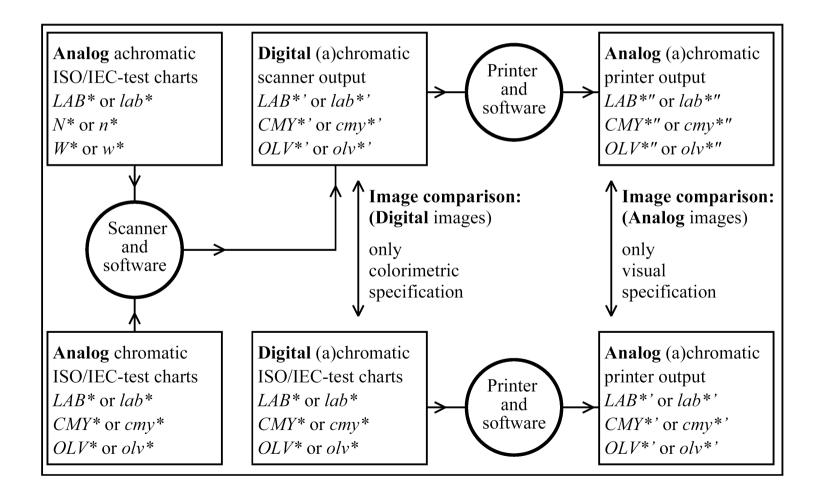
Applications for ISO/IEC-test charts



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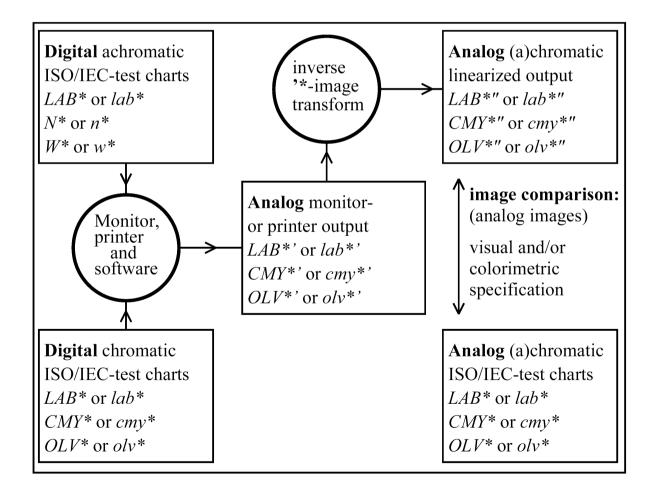
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Applications for ISO/IEC-test charts



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Thank you!